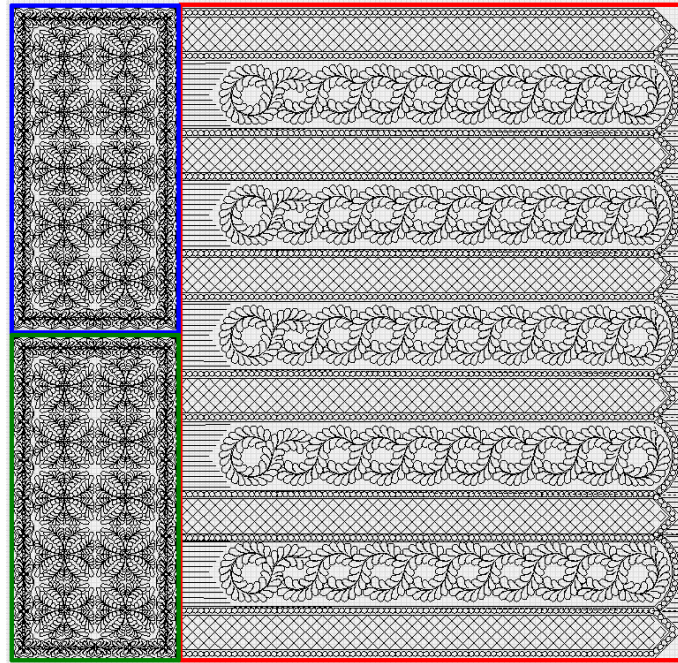


**Instructions for Making a king size Juliette wholecloth on a Statler with a 12 foot table
(requires piecing after quilting)**

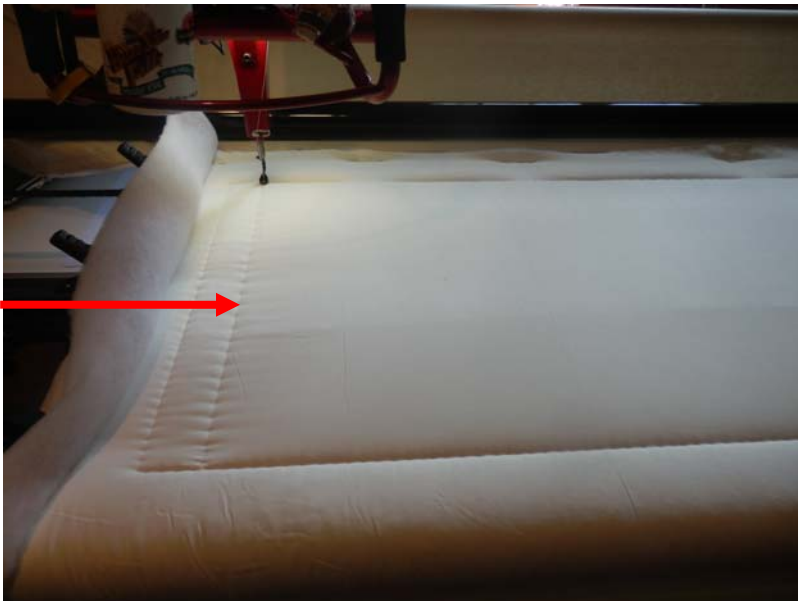
Read the entire document before starting



You will need to create 3 pieces and sew them together after they are quilted.

First quilt the large bottom section (has red square around it).

You will be quilting the quilt sideways on your longarm. You will need to load backing, batting and top fabric large enough for the entire bottom of the quilt. For the bottom section you need a piece of fabric that is at least 106" x 138". For the first pass baste down the the sides and top of the fabric. Then measure and baste a line where the top of the quilt is going to be.

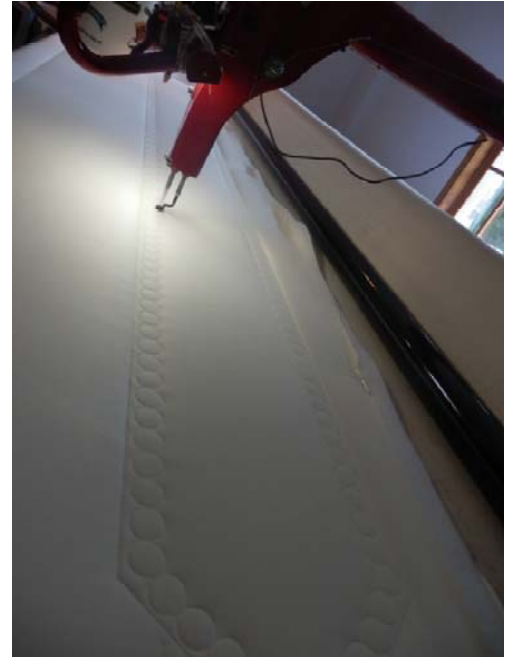
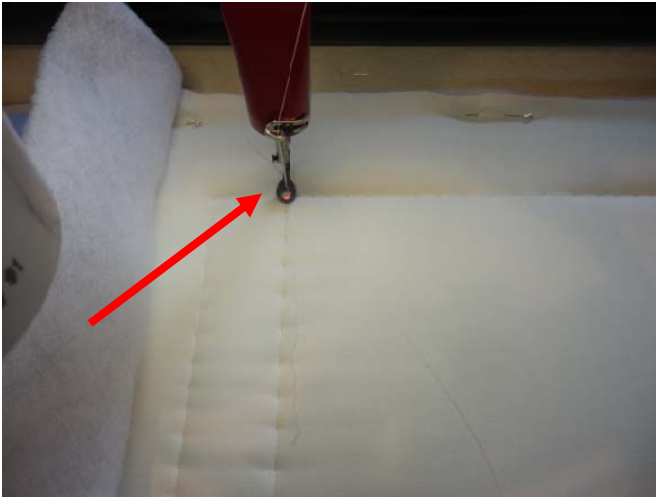


Arrow is pointing to line that represents the top of the quilt (remember, we loaded and will quilt it sideways)

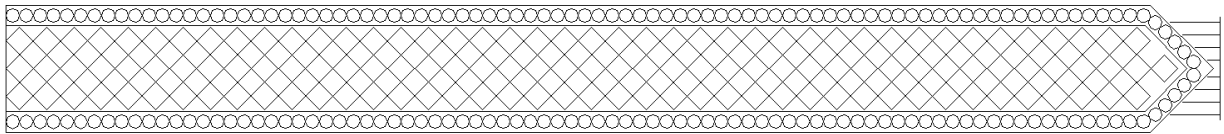
Add all the patterns to your computer.

- juliette large crossed row, juliette large feather row, juliette large split top.

You will place the head of the machine in the upper left corner of the where the quilt will be. For Statlers, you would select the cross hatched row pattern, mode to repeat pattern, select an upper left corner reference and click OK.

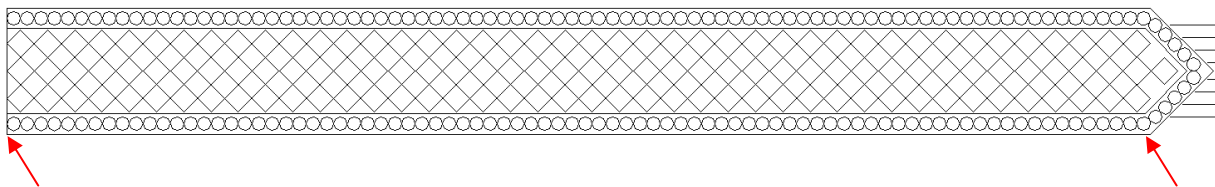


Quilt out the first row.

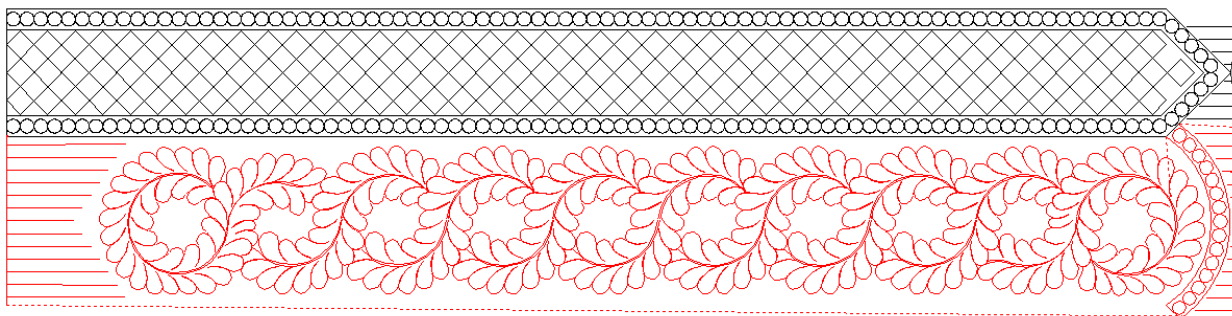


Roll fabric, the lower edge of the previous pass needs to be accessible for lining up the next pass.

On Statlers, click relocate all to 2 points. Click 2 known points on CAD screen, I'd suggest the lower 2 corners (see arrows). Then click those points on the quilt.



Select the feather row pattern, click repeat patterns, select upper left corner reference point, position head at left arrow on quilt and click OK.



With View Cross hairs on, verify that the patterns line up. I am sure you will need to shrink the pattern a little bit each pass (shrinkage). Be sure to use purple handles and make very tiny adjustments until the pattern on the screen lines up

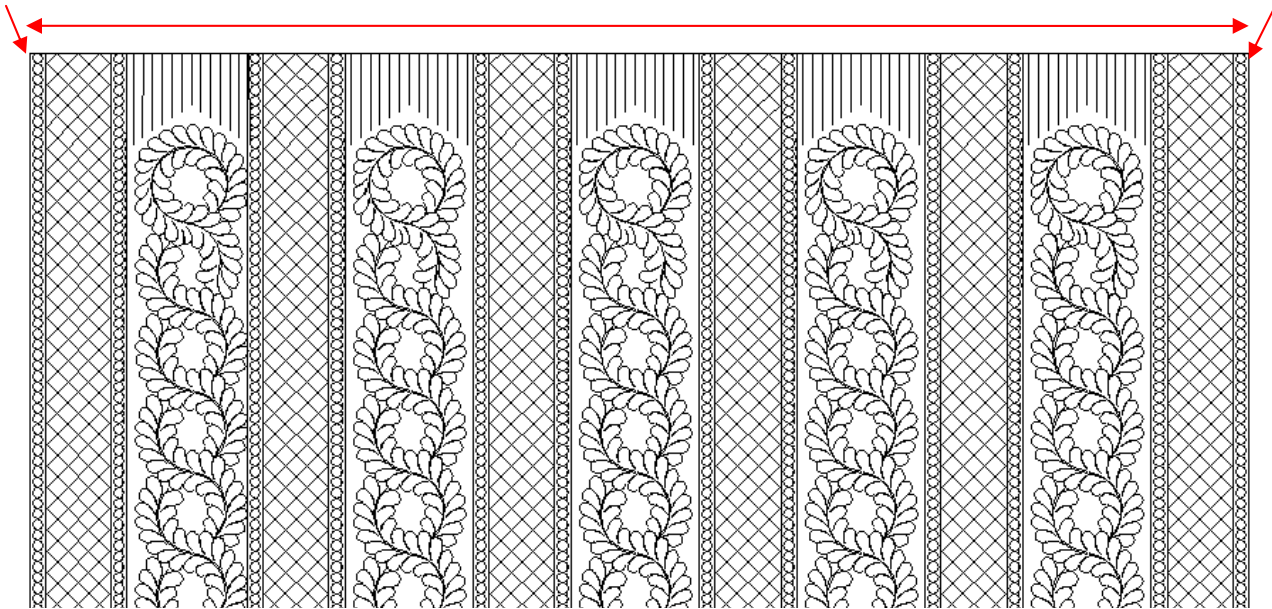
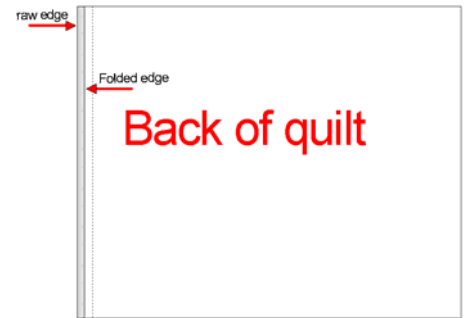
with the quilt. Remember we placed the pattern on the CAD screen and then sewed it, the CAD screen doesn't account for shrinkage.

When all is lined up click quilt.

Continue alternating rows until you have completed all 11 rows.

Remove this from the longarm machine. You need to trim the top edge $\frac{1}{2}$ " from the upper edge. Take the quilt bottom to the ironing machine and on the back fold over the back raw edge $\frac{1}{4}$ " and press. Trim the batting to match.

Carefully measure the width of the quilt from side to side.



Take this measurement and divide in 2. Say $128'' / 2 = 64''$. Now subtract 1" so we have 63". This is the width that we want to set up our topper piece. You will need 4 pieces of fabric that are 8" wider than your calculation and 24" tall. ($63 + 8 = 71'' \times 24''$).

Load this on your longarm, lengthwise. Baste the edges and top. Click the split topper pattern, adjust the pattern width to match your calculation (make sure freeze aspect is on). In our example we said it should be 63" wide. Make sure you click your start point an inch down from the top basting line and an inch to the right of the left line. This will be an upper left corner start point.

Quilt the row. Roll the fabric, relocate all to 2 points and get the CAD screen set. Now right click the pattern, rubber stamp it, flip vertically, and line up.



Quilt out this pass.

Take off machine and make another one just like it.

Lay out the left side topper and trim the right side $\frac{1}{2}$ " beyond the stitching.

Lay out the right side topper and trim the left side $\frac{1}{2}$ " beyond the stitching.

Go to ironing board, flip to back fold back raw edge $\frac{1}{4}$ " and press. Trim batting to match. **Do this for only one side.**

Put 2 tops together, right sides, and stitch a $\frac{1}{4}$ " seam, through only the front layers. Press this seam open. Lay it out on table front side down. Put the finished edge of one side on top of the unfinished edge and whip stitch down.

Now trim the bottom edge $\frac{1}{2}$ " beyond the stitching. Stitch this to the bottom in the same manner. Whip stitch closed.

Now trim the whole quilt and bind.